

## **AIR-WAY GLOBAL MANUFACTURING JOB DESCRIPTION**

### **JOB DESCRIPTION:                   CNC OPERATOR**

Desired Expertise:     Mechanically inclined, preferably machining experience.

Minimum Education: High School Diploma or G.E.D., and successful completion of Air-Way training program.

Desired Experience:  3 years of CNC set-up experience, preferably with Fanuc and/or Siemens controls.

Location:                Olivet, MI / Hamilton, IN

Employment Type:     Full-Time, Non-Exempt

Reports to:             Production Supervisor / Assistant Supervisor

#### Supervisory Responsibilities:

- This position has no supervisory responsibilities.

#### Job Description:

Position Summary: The CNC Operator is responsible for running required production with good parts that will pass inspection on any machine within the classification.

Essential duties and responsibilities include the following. Other duties may be assigned.

- Practice safe work procedures.
- Follow Air-Way written work instructions and procedures relative to the position.
- Follow Company 5-S procedures and guidelines and maintain clean and organized work station.
- Read prints.
- Take measurements.
- Getting materials for production and maintain tool inventories.
- Grind tools as necessary.
- Use proper tooling to operate and set up CNC machines on the line.
- Operate multiple machines in the discretion of the Company.
- Perform set-ups within acceptable times as established by management.
- Perform daily servicing of machines.
- Troubleshoot basic machine, tooling and program problems.

- Maintain proper coolant levels.
- Chart or input data into Micronite at required levels.
- Track and end required reporting information as directed by management and published work instructions and procedures.
- Chamfer parts as necessary.
- Train other employees as necessary.
- Meet standard production rates established by management.
- Understand Company's Quality and Environmental policies.
- Employees in all classifications are encouraged to submit ideas on how to improve processes and procedures.

#### Qualifications:

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill and/or ability required. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

#### Additional requirements:

- Must exhibit basic math and reading skills.
- Must be able to multi-task.
- Must be able to comprehend work instructions.
- Must be able to work well under time constraints and pressure to meet deadlines.
- Must be able to work in a team environment.
- Must be able to follow direction from supervision.
- Personal protective equipment is required, including safety-toed shoes or boots.
- Must be able to troubleshoot.

#### Physical Demands:

- The majority of time performing this job is spent standing at a machine for long periods.
- The employee is frequently required to walk throughout the shop to other machines.
- The employee must have 20-20 or corrected vision to operate machinery, visually inspect parts for non-conformances, and detect correct fitting configurations.
- The employee is required to use hands and fingers to handle or feel, and reach with hands and arms.
- The employee must be able to frequently lift up to 40 pounds, and infrequently lift up to 50 pounds.
- The employee must be able to bend, crouch, push, pull, crouch and turn.

#### Working Conditions:

- This position works in factory environment that can be oily, noisy, and warm.

#### Travel Requirements:

- This position has no travel requirements.

Disclaimer:

The above statements are intended to describe the general nature and level of work being performed by people assigned to this classification. They are not to be construed as an exhaustive list of all responsibilities, duties, and skills required of personnel so classified. All personnel may be required to perform duties outside of their normal responsibilities from time to time as needed.

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Employee Printed Name

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Supervisor Signature / Date

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Employee Signature / Date